



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

76401-01-02
Job Sheet 213109



Part No: 76401-01-02

Job Qty: 1 pcs

Part Name: AS350/355 Medium Basket Low mounted w/ dart pod LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/16/20

Job Tracking No:

Due Date: 9/17/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 76401 rev.4 IPP REV:A 20.09.16 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/17/20		0.00	0.00	Packaging 1 - 1	DAS 69 9-89 SEP 17 2020
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S301013



Part: 76401-01-02

Job No: 213109

Serial No/Batch: S301013

Revision: REV.4

Inspector:

Exp Date:

Instructions:

Date: 09/17/20

FG Dock

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				Packaging 1 - SCH-S	
120	QC 4	1 pcs	9/17/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
					QC 4 - SCH-B
130	Packaging 3-1 - Stock - B4B	1 pcs	9/17/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
					Packaging 3 - SCH-B

DAS
72
9-89

SEP 17 2020

DAS
72
9-89

SEP 17 2020

140 QC 21 - FG

1 pcs

9/17/20

0.00 0.00

QC 21 - FG - 21

DAS

21
9-89

SEP 17 2020

ARC needs to be
generated from QC

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

QC 21 - FG - SCH-B

Part Op 110 - pick

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 76401-01-02

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
76410-01-02	AS350 Medium Basket LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S285998
78602-01-02	AS350/355 Low Mounting Provisions LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S300948

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	76410-01-02	1	2	0
	78602-01-02	1	0	0

Part Specifications

Specifications could not be found.

Plex 9/16/20 9:43 AM dart.lacelle.linda

Linda Lacelle

From: Linda Lacelle
Sent: Wednesday, September 16, 2020 7:18 AM
To: Michael Lee
Cc: Jennifer Renwick; Jason Leroux; Caitlin Crooks
Subject: RE: 76401-01-02

Importance: High

Hi Mike,

Maybe you can come see me this morning, when you get a minute..

The customer is ordering a 76401-01-02, we are supplying a 1 x 76410-01-02 med bskt and 1 x 78602-02-02 prov kit, which makes a 76401-01-02 – does quality have the authority to make a form one for this?

Thx
L

From: Michael Lee <mlee1@dartaero.com>
Sent: Tuesday, September 15, 2020 5:20 PM
To: Linda Lacelle <llacelle@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: 76401-01-02

Hey Linda,

I believe Dart QA simply needs to generate an ACR for the 76401-02-02 S/N 76402-68 Basket Installation and send that to the customer.

Please give me a call in the morning because I feel like I may be missing your question.

Regards Mike

Part Number	Operation Number	Operation	Container No	Job	Master Unit Number	Quantity	Weight	Serial No/Batch	Location	Container	Status	Added
Part Number: 76401-02-02 Revision: AS350/355 Medium Basket High mounted w/ no cheeks LH												
76401-02-02	100	Receive Ea	S251276-2			1 Ea	0	76402-68	Aero Design		Stock	1/29/202
Operation Totals:			1			1	0					
Part Totals:			1			1	0					
Totals:			1			1	0					

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Tuesday, September 15, 2020 10:27 AM
To: Michael Lee <mlee1@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: 76401-01-02

Mike,
this is dated to ship on Thursday, so I really to get moving on this...any update svp??

From: Linda Lacelle
Sent: Tuesday, September 15, 2020 7:20 AM
To: Michael Lee <mlee1@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: 76401-01-02
Importance: High

One issue here...we only have form ones for the individual kits/parts (basket and prov kit), as well, I am re-identifying the prov kit, so what paperwork is going to go with this?? Do I have to explain all of this to Marcel/Pat ?

From: Jeffery Clarke <jclarke@dartaero.com>
Sent: Friday, September 11, 2020 5:28 PM
To: Caitlin Crooks <ccrooks@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: Re: 76401-01-02

Hi Linda,

Sorry for the delay, was driving on the highway. That would work, like I said it's the same parts for the -01-02 and -02-02 kits, the difference is only how the customer installs it.

Regards,

Jeff

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From: Linda Lacelle <llacelle@dartaero.com>
Sent: Friday, September 11, 2020 12:40:53 PM
To: Caitlin Crooks <ccrooks@dartaero.com>; Jeffery Clarke <jclarke@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: RE: 76401-01-02

I sure could – Jeff, can you confirm that a 76401-01-02 have the following and nothing else ?
1 x 76410-01-02 med bskt
1 x 78602-02-02 prov kit?

From: Caitlin Crooks <ccrooks@dartaero.com>
Sent: Friday, September 11, 2020 2:28 PM
To: Linda Lacelle <llacelle@dartaero.com>; Jeffery Clarke <jclarke@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: RE: 76401-01-02

Hi Linda

If we could sell it as the 76401-01-02, that would be even better. You could have this ready for Wed?

Thanks
Caitlin

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Friday, September 11, 2020 2:27 PM
To: Jeffery Clarke <jclarke@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: RE: 76401-01-02

Thx Jeff!

Caitlin,
I could re-identify the 78602 kit accordingly and ship next week(I am off on Monday, so not until wed- Thursday) will you be ordering the 2 parts separately or on the P/N 76401-01-02 ? I do not see any drwg for this?

Thx
L

From: Jeffery Clarke <jclarke@dartaero.com>
Sent: Friday, September 11, 2020 10:20 AM
To: Linda Lacelle <llacelle@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: Re: 76401-01-02

Hi all,

The parts are identical for 78602-01-02 (LH low provisions) and -02-02 (LH high provisions). The difference is which position the customer installs the mounting beams on the aircraft. For simplicity at Aero we only used the -02-02 number unless specifically noted otherwise by the customer. Instead of opening up the kit in stock to take the aft beam, I would just use that whole kit.

Please let me know if I can be of further assistance.

Jeff

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From: Michael Lee <mlee1@dartaero.com>
Sent: Friday, September 11, 2020 5:25:18 AM
To: Linda Lacelle <llacelle@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>; Jeffery Clarke <jclarke@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: Re: 76401-01-02

Hey Jeff,

While I'm out of the office can you please review and respond to Linda's email when you get a chance.

Thank you,

Michael

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Friday, September 11, 2020 7:50:07 AM
To: Caitlin Crooks <ccrooks@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: 76401-01-02

I'm ready to do what I need to do, just need some direction from Mike

From: Caitlin Crooks <ccrooks@dartaero.com>
Sent: Thursday, September 10, 2020 3:25 PM
To: Linda Lacelle <llacelle@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: 76401-01-02

Just so everyone is aware, I have an order in hand for this.

thanks

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Thursday, September 10, 2020 7:28 AM
To: Caitlin Crooks <ccrooks@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Cc: Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: RE: 76401-01-02

Yes, we have the basket in stk, we also have the clamp assys in stock under D5759-041, have the fwd beam in stk under 78635-01-00, but no aft beam 78633-01-02...seems we are missing some parts to complete the aft beam, as well the parts that are in stock are under status URF-DO NOT SHIP – Mike? But we do have in stock 78602-02-02 beam installation kit, we could disassemble, correct Mike? Seems all the parts are identical in both the 78602-02-01 and 78602-02-02

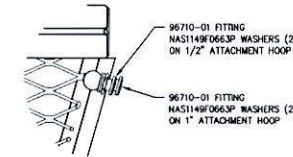
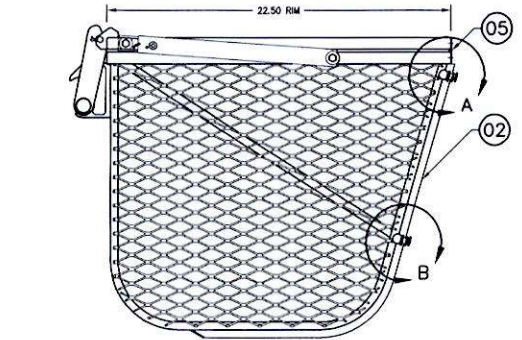
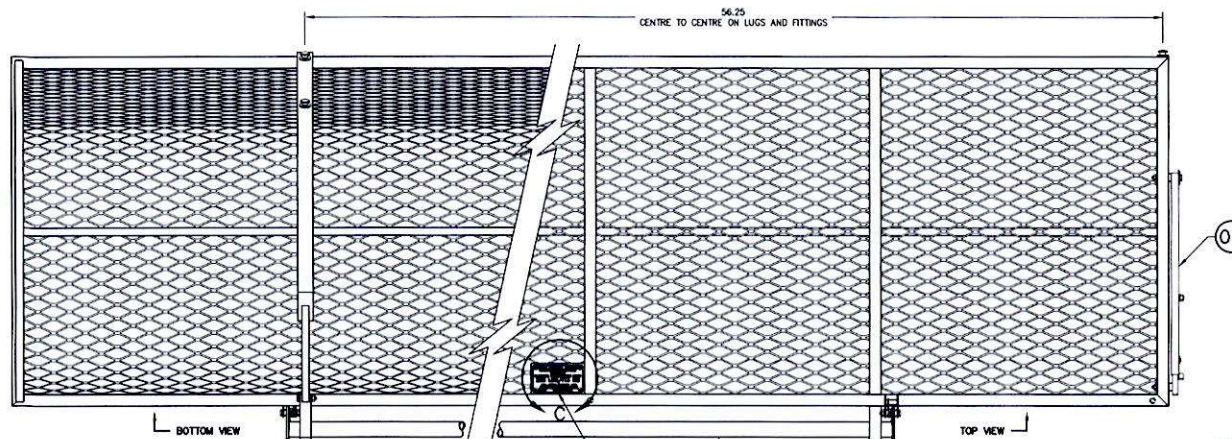
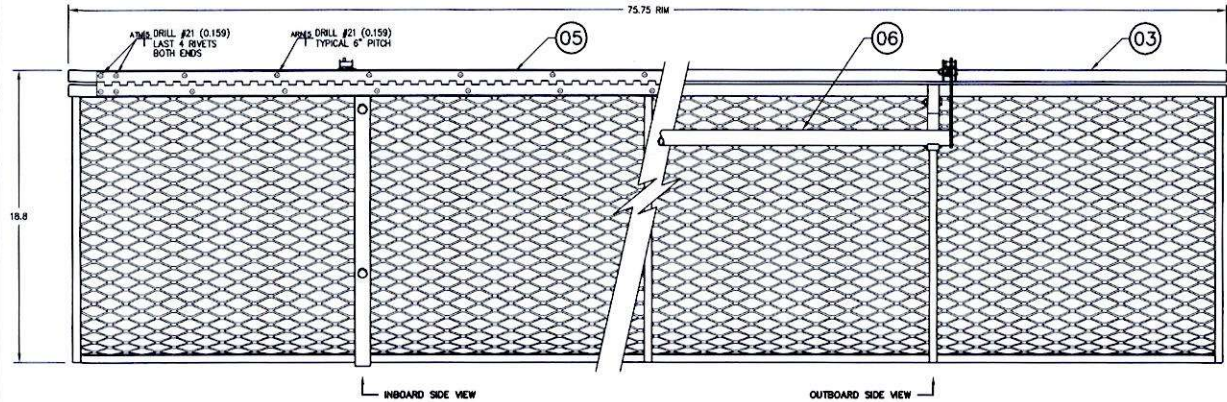
From: Caitlin Crooks <ccrooks@dartaero.com>
Sent: Wednesday, September 9, 2020 4:18 PM
To: Linda Lacelle <llacelle@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>; Jason Leroux <jleroux@dartaero.com>
Subject: 76401-01-02

How long to make a 76401-01-02 LH medium basket? I see we have the basket in stock (76410-01-02), not sure how long to do the provisions

78602-01-02 X 1- lead time for this

If there are any questions, do not hesitate to ask.

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE	RR	14 JAN 08
1	ADDED LH ASSEMBLY	RR	05 MAR 09
2	CHANGED HANDLE CONFIGURATION	BAC	27 JAN 10
3	UPDATE TITLE BLOCK; ADD ALTERNATE RIVETS; HARDWARE P/N'S UPDATED; CHANGE BRACE ASSEMBLY TO INSTALLATION	BAC	10/07/2014

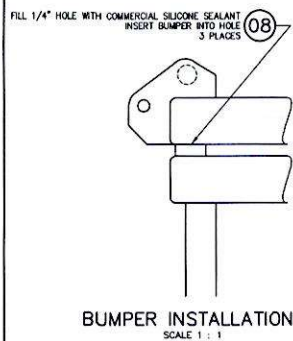


DETAIL A
SCALE 1 : 2
TYPICAL FRONT AND REAR

DETAIL B
SCALE 1 : 2
TYPICAL FRONT AND REAR

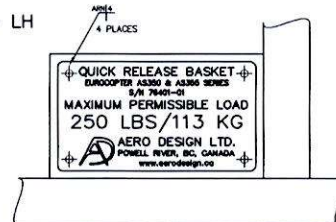
NOTE:
1. ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY. DIMENSIONS OF COMPONENTS AND COMPLETE ASSEMBLY ARE DETERMINED IN PREVIOUS STEPS.

QTY	QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
4	4	96710-01	WASHER	96710-01 FITTING NAS1149F0663P WASHERS (2) ON 1/2" ATTACHMENT HOOP			
8	8	CR3523-5-02	CHERRY RIVET	96710-01 FITTING NAS1149F0663P WASHERS (2) ON 1/2" ATTACHMENT HOOP			
4	4	CR3213-4-02	CHERRY RIVET	96710-01 FITTING NAS1149F0663P WASHERS (2) ON 1" ATTACHMENT HOOP			
3	3	49205-14	CHERRY RIVET	96710-01 FITTING NAS1149F0663P WASHERS (2) ON 1" ATTACHMENT HOOP			
1	1	76427-02	BUMPER				
1	1	76427-01	PLACARD				
1	1	84255-01	PLACARD				
1	1	M52000IP4	05 PLANO HINGE				
1	1	84240-01	04 LID BRACE INSTALLATION				72.0 LONG
1	1	69812-01	03 BASKET LID ASSEMBLY				
1	1	76411-01-02	02 BASKET BODY ASSEMBLY (LH)				
1	1	76411-01-01	02 BASKET BODY ASSEMBLY (RH)				
1	1	76410-01-02	01-02 CARGO BASKET ASSEMBLY - LH				
1	1	76410-01-01	01-01 CARGO BASKET ASSEMBLY - RH				



764
10
-01-01
CARGO BASKET ASSEMBLY - RH
SHOWN

764
10
-01-02
CARGO BASKET ASSEMBLY - LH
OPPOSITE



DETAIL C
SCALE 1 : 1
LOOKING AT PLACARD BRACKET

BASIC CODE REF. NAS 523		DASH NO. FOR DIAMETER N=MFD. HEAD NEAR SIDE F=MFD. HEAD FAR SIDE		APPROVALS DRAWN: R. RATHWELL CHECKED: E. BURGIN		DATE 14 JAN 08				AERO DESIGN LTD. 9806A MALAPASITA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 250-464-2276 WWW.AERODSIGN.CO	
C=COUNTERSUNK D=DIMPLE DIGIT=# OF SHEETS TO BE DIMPLED		DASH NO. FOR LENGTH		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS: X.XXX ±0.010 X.XX ±0.3 X.X ±0.1		ANGLES ±1/2°		EUROCOPTER AS350 & AS355 SERIES QUICK RELEASE CARGO BASKET CARGO BASKET ASSEMBLY (MEDIUM)			
BASIC CODES: BJ=MS20470AD BB=MS20428AD ARN=CR3213 ATM=CR3523		 INSTALL NEW RIVET  REMOVE/REPLACE RIVET  EXISTING RIVET				SCALE 1 : 4 SHEET 1 OF 1		DWG. SIZE A1		DWG. NO. 76410 REV. 3	

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AND COMPLETE ASSEMBLY ARE DETERMINED

A/R	A/R	NAS1149F0663P		WASHER	
4	4	96710-01		FITTING	ALTERNATE: A
8	8	CR3523-5-02		CHERRY RIVET	ALTERNATE: H
A/R	A/R	CR3213-5-02		CHERRY RIVET	ALTERNATE: H
4	4	CR3213-4-02		CHERRY RIVET	ALTERNATE: H
3	3	49205-14	08	BUMPER	ARGUS INDUST
1		76427-02	07	PLACARD	
	1	76427-01	07	PLACARD	
1	1	84255-01	06	HANDLE BAR INSTALLATION	
1	1	MS20001P4	05	PIANO HINGE	
1	1	84240-01	04	LID BRACE INSTALLATION	
1	1	69812-01	03	BASKET LID ASSEMBLY	
1		76411-01-02	02	BASKET BODY ASSEMBLY (LH)	
	1	76411-01-01	02	BASKET BODY ASSEMBLY (RH)	
		76410-01-02	01-02	CARGO BASKET ASSEMBLY - LH	
		76410-01-01	01-01	CARGO BASKET ASSEMBLY - RH	
01	01	PART NO.	ITEM	DESCRIPTION	MATERIAL
QTY	QTY	LIST OF MATERIA			

IDE	DASH NO. FOR DIAMETER	APPROVALS	DATE	
-----	-----------------------	-----------	------	--



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ORDER ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CHEXP01

Sold To: Helicopter Express Inc

2001 Flightway Drive
Chamblee, GA 30341
USA

Phone: (770) 963-6889
Fax: (770) 963-7636

Ship To: Helicopter Express Inc

2001 Flightway Drive
Chamblee, GA 30341
USA

Phone: (770) 963-6889
Fax: (770) 963-7636

ORDER

Order No : 29320

Date: 9/11/20

Ship-To Contact: Bruce Runyan

Email: bruce@helicopterexpress.com

Cust PO No: PO 200910-26HX

FOB: Shipping Point

Ship Via:

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Caitlin Crooks

Order Taker Phone:

Order Taker Email: ccrooks@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	9/17/20	9/17/20	76401-01-02	AS350/355 Medium Basket Low mounted w/ dart pod LH	1	pcs	\$10,149.00USD	pcs	\$10,149.00 USD
Sub Total									\$10,149.00 USD
Grand Total									\$10,149.00 USD

1 x 76401-01-02 = 1 x 76410-01-02 med basket

ORDER NOTES

FEDEX 3 DAY DELIVERY ACCOUNT 4353 3738 4
TAX ID# 58-2219883

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

7860202-02 prov kit
7860201-02

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

International / US Wires:

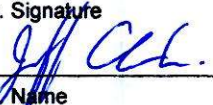
Swift Code: CHASUS33 Bank Routing #: 021000021 Account #: 133281000

Bank Name: JPMorgan Chase Bank 201 St. Charles Ave., New Orleans, LA USA 70170

Account Name: DART Aerospace Ltd.

Notification October 2018: Our banking information has remained unchanged

Latest Revision Provided Unless Otherwise Requested

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No. 2020-0038
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice POHB044835
6. Item 1.	7. Description Cargo Basket Ass'y	8. Part Number 76410-01-02	9. Qty. 1	10. Serial/Batch No. WO 2019-209 76402-65	11. Status/Work New
12. Remarks Certification data: TCCA STC SH08-16; FAA STC SR02680NY; EASA STC 10060494					
13a. Certifies that the items identified above were manufactured in conformity to: ☒ Approved design data and are in condition for safe operation. ☐ Non approved design data specified in block 12.			14a. ☐ CAR 571.10 Maintenance Release ☐ Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature  AD 73-04 02		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 21 Jan 2020		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
Installer Responsibilities This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.					